

## Product data sheet

## top film

Article description: PE-top-film  
Article number: 1463114  
Dimensions: 1.300 / 1.700 / 0,030 mm, 200 sheets/roll with tear perforation  
Product data sheet: 636805\_Sep 2017



Antalis A/S, Bastrupgaardvej 8 - 10, 7500 Holstebro, Dänemark

1.0	Product description		Production tolerances	DIN standard
1.1	article description:	PE top film		
1.2	Dimensions	w: 1.300 mm l: 1.700 mm	w: 12 mm l: 3,0 %	GKV
1.3	Thickness	30 µm	4 %	GKV
	Area density	28 g/m <sup>2</sup>	calculated	
1.4	Coloring	transparent		
1.5	Features	antistatic		
1.6	Printing	without		
2.0	Specifications		Production tolerances	DIN standard
2.1	Basic commodity	LDPE		ISO 1043
2.2	Density	918 – 925 g/m <sup>3</sup>		ISO 1183-1
2.3	Melt flow index (190 °C/2,16 kg)	2,0 g/10 min		ISO 1133
2.4	Tensile Strain at Break MD	400 %	+/- 10 %	ISO 527-3
	Tensile Strain at Break TD	500 %	+/- 10 %	
2.5	Tensile Strength MD	22 N/mm <sup>2</sup>	+/- 10 %	ISO 527-3
	Tensile Strength TD	20 N/mm <sup>2</sup>	+/- 10 %	
2.6	Sliding Coefficient			ISO 8295
	Foil – Foil	0,3 – 0,4	+/- 0.05	
	Foil – Metal	0,25 – 0,35	+/- 0.05	
2.7	Vicat Softening Temperature	90 °C		ISO 306
2.8	Melting temperature	110 °C		DSC
3.0	Other			
3.1	Production methode	Blown Film – (mono) extrusion		
3.2	Weldingability	min. 70 % of the film strength, without residues		